





VARAD AUTOMATION & ROBOTICS PRIVATE LIMITED

# **FIXED VISIGAUGE**







# **VERTICAL VISIGAUGE**

# HORIZONTAL VISIGAUGE

# TYPES OF MACHINE

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One Click

Auto Focus

One Click

With Rotary

With Air Gauge

#### **SPECIFICATIONS**

Model	3624-20	4530-20	5335-20	6543-20	9060-20
FOV Width	24	30	35	43	60
FOV Length	36	45	53	65	90
Repeatability	1 μm*	1 μm*	1.5 μm*	2 μm*	3 μm*
Data Report & Backup	.xls Through USB	.xls Through USB	.xls Through USB	.xls Through USB	.xls Through USB
Dimensions (Lx W x H)	940 x 170 x 210 mm	400 x 250 x 850 mm	940 x 170 x 210 mm	1040 x 270 x 320 mm	550 x 350 x 990 mm

### WHAT CAN BE INSPECTED

#### WHAT CAN BE INSPECTED





☑ Stamping Parts ☑ Plastic & Rubber Parts ☑ Turned Precision Parts ☑ Small Plastic Parts ☑ Fasteners

# - PRODUCT FEATURES -

- ✓ One click measurement with high precision.
- Automatic and manual saving of data with Batch
  Wise Report and SPC Report.
- One unique instrument to inspect more than 25 dimensions in a fraction of second.
- $\mathbf{R}$  Repeatability starts from 1  $\mu$ m\*.
- **Solution** Easy operation, Simple and user friendly teaching.
- Prompt online support.
- **Mathematics** Less maintenance to zero maintenance.
- High Expertise on Software Development.

<sup>\*</sup> Repeatability will be measured on OD of Master Part.

# **AUTOMIZED VISION INSPECTION MACHINES**





**NANO GLASS DISC** 

### ADD ON'S

Bowl Feeder
 Packaging Machine

### **SPECIFICATIONS**

Camera	Position	Operation		
1 <sup>st</sup>	Тор	OD, ID Inspection		
$2^{nd}$	Side	Side Dimension Inspection		
Other Specifications:				
	Model	Size		
FOV L x D:	NGD3428	30 mm x 20 mm		
	NGD4235	40 mm x 30 mm		
Dimensions (L x W x H):	1000 x 600 x 900 mm			
Weight:	100 Kg Approx.			

#### WHAT CAN BE INSPECTED



Mashers, Gears, Brass Inserts

# PRODUCT FEATURES

- **▼** Detailed Dimensional Inspection.
- **M** Repeatability starts from 5 μm.
- **▼** Inspection Speed up to 300 PPM.
- Manual as well as Auto Feeding System.
- Automatic and Manual saving of data with Batch Wise Report and SPC Report.



# **GLASS DISC**

# ADD ON'S

○ Packaging Machine ○ Batch Wise Ejection

#### **SPECIFICATIONS**

Camera	Position	Operations		
1 st	Top	OD, ID Inspection Side Dimension Inspection Internal Thread Present/ Absent Top Surface Defects		
2 <sup>nd</sup>	Side			
$3^{\rm rd}$	Taper			
4 <sup>th</sup>	Тор			
5 <sup>th</sup>	Bottom	Bottom Surface Defects		
6 <sup>th</sup>	Top	Outer 360° Surface Defects		
Dimensions (L x W x H):	1500 x 1800 x 2110	) mm		
Weight:	600 Kg Approx.			

#### WHAT CAN BE INSPECTED



▼ Turned Precision Parts ▼ O Rings, Washers

# -PRODUCT FEATURES-

- ▼ Detailed Dimensional & Surface Defects Inspection.
- **Mathematical Repeatability starts from 5 μm.**
- **Inspection Speed up to 500 PPM. Inspection Speed up to 500 PPM.**
- Manual as well as Auto loading systems.
- Quantity wise separate OK Ejections
- Can check OCR & Internal Thread Present/ Absent

We can customise for every requirement.





#### LINEAR PICK & PLACE MACHINE **CONVEYORISED INSPECTION MACHINE**

# ADD ON'S

⊙ Air Gauge ⊙ Auto Feeding Unit

#### **SPECIFICATIONS**

Station	Unit Type	Operations		
1 <sup>st</sup>	Air Gauge	ID Inspection		
$2^{nd}$	Camera (Side)	Side Dimension Inspection		
3 <sup>rd</sup>	Camera with Rotating	360 <sup>o</sup> Surface Inspection		
	Base (Side)			
Dimensions	1400 x 1100 x 2200 mm	Weight: 500 Kg Approx.		
(LxWxH)				

#### WHAT CAN BE INSPECTED



☑ Turned Precision Parts ☑ Parts with Multiple Sides

# PRODUCT FEATURES -

- Can integrate Air Gauge & LASER Sensor for specific requirements.
- Parts with 360 Degree Visual Defects can be inspected. Inspection Speed up to 300 PPM.
- GD&T Parameters like parallelity, straightness can be inspected.
- ✓ Automatic / Manual saving of data with Batch Wise Report and SPC Report.

### ADD ON'S

○ Packaging Machine ○ Bowl Feeder

#### **SPECIFICATIONS**

Camera	Position	Size	Operations
1 <sup>st</sup>	Side	Upto 30mm	Side Dimension Inspection
2 <sup>nd</sup>	Side	Upto 88 mm	Side Dimension Inspection
Dimensions	1900 x 1400	x 2100 mm	
(L x W x H)			
Weight: 400 I	Kg Approx.		

#### WHAT CAN BE INSPECTED



Mowel Pins, Small Studs, Small Shafts, Precision Parts

# - PRODUCT FEATURES -

- High Accuracy Dimensional Inspection.
- Repeatability starts from 1 µm.
- Manual saving of data with Batch Wise Report and SPC Report.
- Muto Feeding System.

Our machines are compatible for almost each part.





#### ADD ON'S

Bar Code

Packaging Machine

# **MACHINE FOR METAL PARTS**

#### **OPERATIONS**

ID, OD Measurement	360 deg. Defects on Outer Surface			
Height/Thickness	360 deg. Defect on Inner Surface			
Top Flat Surface	Bottom Flat Surface			

# **MACHINE FOR RUBBER PARTS**

#### **OPERATIONS**

ID, OD, Flash	Inner 360 deg. Surface		
Bend	Outer 360 deg. Surface		
Top Flat Surface	Bottom Flat Surface		

Scratch, Dent, Damage, Cracks, Chip Off, Erosion, Short Mold, Peel Off, Nick, Short Fill, Flow Mark, Foreign Contamination, Roundness

# WHAT CAN BE INSPECTED



# WHAT CAN BE INSPECTED



Rubber O Rings, Rubber Gas Seals

# **PRODUCT FEATURES**

- ☑ Can integrate Bar Code, Scanner & Printer; equipped ☑ Detailed Dimensional & Surface Defects Inspection. with part Flipping Mechanism.
- 360° Visual Defects can be checked.
- Automatic and Manual saving of data with Batch Wise Report and SPC Report.
- **M** Repeatability starts from 5 μm.
- Inspection Speed up to 500 PPM.
- Manual as well as Auto loading systems.
- Quantity wise separate OK Ejections.

We can customise for every requirement.

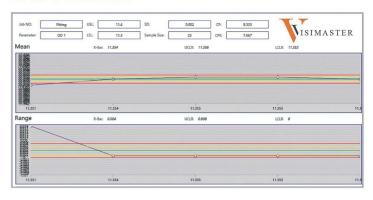
# REPORT FORMATS

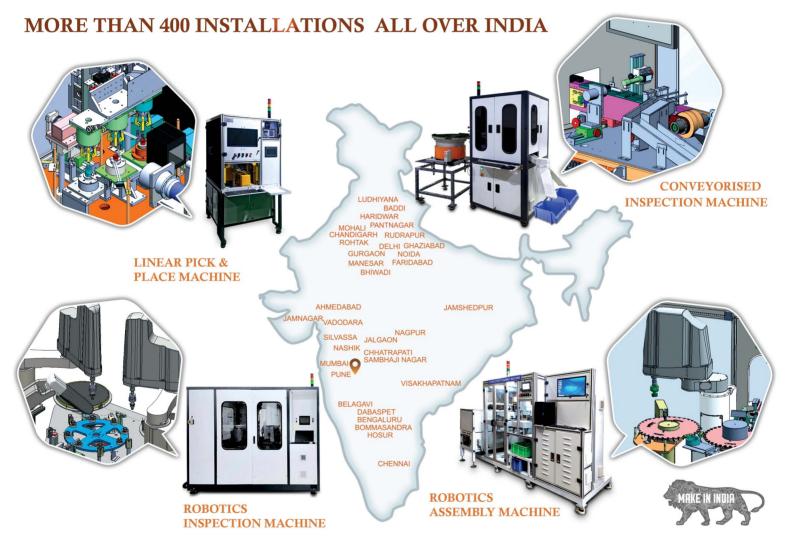


#### 1. PDI/ INPROCESS INSPECTION REPORT

ú	A	В	C	D	E	F	G	Н
1		Inspection R			eport		Report Genera Visimaster	ted By
2	Company Name	Customer Name	е			Report Number	Fork Bolt	
3	Part Number	Fork Bolt				Batch Size	0	
4	Revision Number	0				Inspector Name	admin	
5	Lot No		Production			Operator Name		
6	Production Shift		Inspection Shift			Machine No		
7								
8	Parameters	Collar width	Groove OD	OD 1	OD 2	Shape	Step Length	Total Length
9	Mean	4	22.5	17	29.42	1	21	30.8
10	Negative	3.9	22.5	16.93	29.4	0.8	21	30.7
11	Positive	4	22.7	16.97	29.6	1	21.5	30.9
12	2022-12-20 12:13:29	3.966	22.532	16.946	29.422	0.931	21.055	30.813
13	2022-12-20 12:13:35	3.964	22.534	16.949	29.425	0.919	21.061	30.81
14	2022-12-20 12:13:40	3.969	22.535	16.946	29.425	0.921	21.075	30.816
15	2022-12-20 12:13:49	3.967	22.532	16.948	29.425	0.931	21.065	30.821
16	2022-12-20 12:13:54	3.972	22.533	16.948	29.425	0.93	21.072	30.804
17	2022-12-20 12:14:00	3.965	22.533	16.946	29.423	0.925	21.063	30.821
18	2022-12-20 12:14:05	3.968	22.532	16.947	29.423	0.93	21.072	30.819
19	2022-12-20 12:14:10	3.968	22.534	16.946	29.421	0.929	21.067	30.817

#### 2. SPC REPORT





# **BENEFITS**

EFFICIENCY: Better Human-Machine Collaboration RE

REDUCED ERRORS: Zero Error

ACCURACY: Journey Towards Zero PPM BUSINESS REPUTATION: Zero Supply of Defective Products

EASE OF WORK: One Machine Army

HAPPY CUSTOMERS: Zero Complaints

VALIDATION: Critical Inspection HIGHLIGHT YOUR BUSINESS: Increase Your Presence with Quality Products

PROFITABILITY: Efficient Return on Investment

# VARAD AUTOMATION & ROBOTICS PRIVATE LIMITED

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